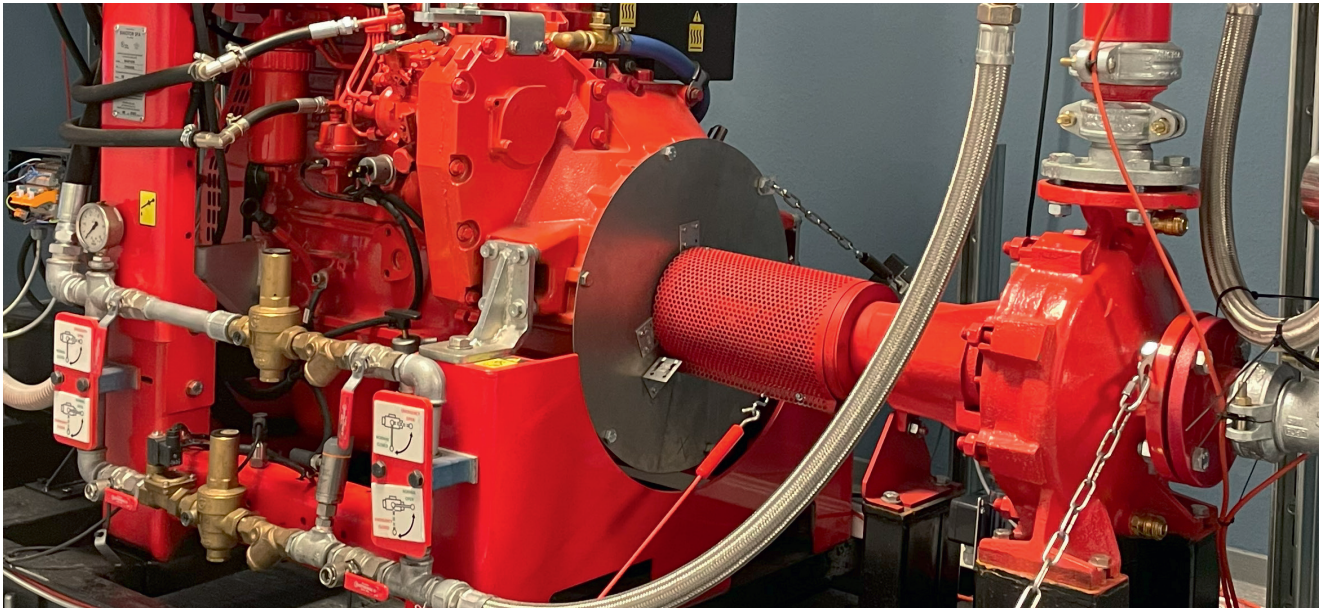


## FACTS

### Fully Automatic Churn Testing System - Automated system for testing and monitoring fire pumps



With the Fully Automatic Churn Testing System (FACTS), you gain an innovative solution that fully automates the required routine tests of fire pumps, minimizing the need for manual intervention.

FACTS is the world's first system of its kind to be approved by FM Approvals according to Standard 1330 and additional requirements, as well as proved by VdS. It provides a safe and reliable solution for testing and monitoring fire pumps.

The system is distinguished by automated testing procedures, enhanced safety measures, efficient monitoring through various sensors, as well as cybersecurity and reliability.

## ADVANTAGES

- » Significant reduction in personnel effort through automated processes
- » Automatic generation of comprehensive test reports
- » Minimized risk to operators by eliminating manual interventions
- » Reduced frequency of physical tests and inspections





## KEY FEATURES AND FUNCTIONALITIES

### System

#### Automated testing procedures

- » Fully automated weekly and monthly churn tests
- » Real-time recording and analysis of key parameters such as vibration, pressure, and temperature
- » Automatic termination of tests in case of anomalies or issues to prevent damage
- » Documentation of alarms
- » Safe test shutdown in the event of fire or power failure

#### Enhanced safety measures

- » Prevention of risks to personnel in the pump room through motion sensors and warnings
- » Protection against damage to the pump and fire suppression system during tests
- » Continuous operational readiness of the water-based extinguishing system, supported by redundant safety features (even in the event of simultaneous fire and automatic testing)

#### Efficient monitoring

- » Sensors for oil level, water flow, pressure, temperature, vibration, and valve position
- » Automatic alerts for deviations, such as pump room flooding or insufficient cooling water flow

#### Cybersecurity and reliability

- » Minimized cyber risks through separate CPU and HMI functionalities
- » Secure operation via protected communication protocols and strict access controls

#### Certificates

- » FM PR465838
- » VdS WAL00001



## TECHNICAL DATA

### FACTS Cabinet

Approved for use with sensors and actuators.  
Redundant safety feature to prevent interference with the pump unit in case of fire protection water demand.

|   |  |
|---|--|
| Mounting  | Wall-mounted   |
| Display   | 7" WVGA operator display, touch screen   |
| Modules   | I/O and PLC (Programmable Logic Controller)  |
| Alarm   | Audible alarm (buzzer) and visual indicator (indicating light)   |
| Nominal power supply  | Power buffer module<br>230 V, 50 Hz, or<br>110 V, 60 Hz, 285 VA  |
| Operating temperature   | 4 °C ... 50 °C<br>(39 °F ... 122 °F)   |
| Protection class  | IP66   |
| Electromagnetic compatibility (Test report No: EMC0148467-309P24) | Complies with<br>EN 55011:2016-04,<br>EN 55011/A1:2017-04,<br>EN 55011/A11:2020-03,<br>EN 55011/A2:2021-04 |

### Motion sensor for occupational safety

Note: Supply power of 24V DC is common for the components.

|                       |                                      |
|-----------------------|--------------------------------------|
| Mounting              | Wall-mounted                         |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F) |
| Protection class      | IP54                                 |

### Supply pressure sensor

|                      |  |
|----------------------|--|
| Mounting             | T-piece at the supply pressure gauge   |
| Connection           | 1/4" external thread   |
| Pressure limits      | 0 ... 25 bar (0 ... 363 psi)   |
| Measurement accuracy | ±5% of full scale over a temperature range of 10 °C ... 40 °C (50 °F ... 104 °F).<br>Note: Accuracy may vary outside this temperature range. |
| Signal output        | 4 ... 20 mA  |
| Cable connector      | Included   |
| Protection class     | IP65   |

### Room temperature sensor

|                  |              |
|------------------|--------------|
| Mounting         | Wall-mounted |
| Connection       | 2-wire       |
| Protection class | IP54         |

### Vibration sensor

RMS Vibration acceleration measurement

|                  |                                       |
|------------------|---------------------------------------|
| Mounting         | M8 x 5.5 at the frame or engine block |
| Connection       | M12 cable connector                   |
| Material         | Stainless steel                       |
| Signal output    | 4 ... 20 mA, 2-wire                   |
| Protection class | IP68                                  |



## Motor valve

Assembly requires supervision. Self-closing. Failsafe on power failure.

|                       |   |
|-----------------------|---|
| Mounting              | Bypass (½" pipe) between supply line of sprinkler system and tank |
| Nominal power supply  | 24 V DC   |
| Power consumption     | 6 W   |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F)                              |
| Protection class      | IP54  |

## Optical occupational safety indicators

Two yellow flashing beacons for internal and external warning.

|                       |                                      |
|-----------------------|--------------------------------------|
| Mounting              | Wall-mounted                         |
| Nominal power supply  | 24 V DC                              |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F) |
| Protection class      | IP54                                 |

## Acoustic occupational safety indicator

Buzzer for additional internal warning.

|                       |                                      |
|-----------------------|--------------------------------------|
| Mounting              | Wall-mounted                         |
| Nominal power supply  | 24 V DC                              |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F) |
| Protection class      | IP54                                 |

## Circulation relief valve

FACTS monitors circulation relief valve operation. Approved pressure-activated water flow switch (alarm pressure switch).

|            |   |
|------------|---|
| Mounting   | Switch to be connected to the bypass pipe with circulation relief valve (1" or ¾"). |
| Connection | Potential-free contact (2 changeover contacts)                                      |

## Oil level sensor

Adjustable. Not required if the diesel engine is fitted with an oil level alarm switch.

|                                 |   |
|---------------------------------|---|
| Mounting                        | Floor mounting kit included (excluding dowels and screws)                   |
| Reed contact switching capacity | 5 W   |
| Tube                            | Flexible, 1 m length, ½" diameter, without connection to the oil drain plug |
| Protection class                | IP65  |

## Packing gland sensor

Alarm threshold typically set to 3 drops per second ... 250 ml per minute (measurement time approx. 30 s). For longer intervals, 1 ... 2 drops per second is possible.

|                       |                                      |
|-----------------------|--------------------------------------|
| Mounting              | Drip pan below the stuffing box      |
| Connection            | ½" external thread                   |
| Nominal power supply  | 24 V DC                              |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F) |
| Protection class      | IP54                                 |

## Guard switch

The guard fixing of the shaft is important to minimise occupational risk and prevent damage to the driver shaft and/or pump coupling. Pumps without coupling guards (e.g., vertical shaft turbine, close-coupled electric motor, vertical in-line) do not require a sensor.

|                       |   |
|-----------------------|---|
| Scope of delivery     | Safety switch, rope including fixings, floor mounting kit |
| Mounting              | Floor mounting kit included (excluding dowels and screws) |
| Nominal power supply  | 24 V DC   |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F)                      |
| Protection class      | IP67  |



## Level switch for pump room / pan flooding

|                       |                                      |
|-----------------------|--------------------------------------|
| Mounting              | Wall-mounted                         |
| Contact rating        | Max. 50 VA                           |
| Nominal power supply  | 24 V DC                              |
| Accuracy              | 6 mm                                 |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F) |
| Protection class      | Housing: IP54<br>Switch: IP68        |

## Suction pressure sensors

For connection to public water supplies or sprinkler tanks. For public water supplies, see supply pressure sensor details.

|                      |   |
|----------------------|---|
| Mounting             | T-piece at the suction pressure gauge   |
| Connection           | ¼" external thread  |
| Pressure limits      | Public water supplies:<br>0 ... 25 bar (0 ... 363 psi)<br><br>Sprinkler tanks:<br>-1 ... 1.5 bar (-14.5 ... 22 psi)                           |
| Measurement accuracy | ±5 % of full scale over a temperature range of 10 °C ... 40 °C (50 °F ... 104 °F).<br>Note: Accuracy may vary outside this temperature range. |
| Signal Output        | 4 ... 20 mA   |
| Cable connector      | Included  |
| Protection class     | IP65  |

## Stop function

Failsafe. Redundant configuration. Prepared for reset and redundancy monitoring.

|                       |  |
|-----------------------|--|
| Mounting              | Mounting kit for stand installation included (excluding dowels and screws) |
| Nominal power supply  | 24 V DC  |
| Operating temperature | 4 °C ... 50 °C<br>(39 °F ... 122 °F)                                       |
| Protection class      | IP66   |

## Position sensor

The optional FM approved position sensor detects movement of the pump, driver, or pump unit indicating loose fixings or misalignment.

|   |   |
|---|---|
| Mounting  | Floor mounting kit included (excluding dowels and screws) |
| Nominal power supply  | 24 V DC   |
| Operating temperature   | 4 °C ... 50 °C<br>(39 °F ... 122 °F)                      |
| Measurement of possible movement between driver, pump, or floor | ±0.5 mm   |
| Protection class  | IP66  |



## PRODUCT AND ACCESSORIES

| Product  | Order code       |
|--|------------------|
| FACTS - Fully Automatic Churn Testing System<br>Diesel engine package  | FACTS0-DB0       |
| FACTS - Fully Automatic Churn Testing System<br>Diesel engine package with oil level sensor                              | FACTS0-DB1       |
| FACTS - Fully Automatic Churn Testing System<br>Diesel engine package with circulation relief valve                      | FACTS0-DC0       |
| FACTS - Fully Automatic Churn Testing System<br>Diesel engine package with circulation relief valve and oil level sensor | FACTS0-DC1       |
| FACTS - Fully Automatic Churn Testing System<br>Electro engine package with circulation relief valve                     | FACTS0-EC0       |
| FACTS - Position sensor  | FACTS0-AA0000AA1 |
| FACTS - Stop function for installation in existing systems (Retrofit)  | FACTS0-AA0000AR  |
| FACTS - Suction pressure sensor public water supply  | FACTS0-AA0000P   |
| FACTS - Suction pressure sensor sprinkler tank   | FACTS0-AA0000T   |
| FACTS - Level switch   | FACTS0-AA0001    |
| FACTS - Level switch 2 pieces  | FACTS0-AA0002    |
| FACTS - Guard switch   | FACTS0-AA001     |
| FACTS - Packing gland sensor   | FACTS0-AA01      |
| FACTS - Packing gland sensor 2 pieces  | FACTS0-AA02      |
| FACTS - Oil level sensor   | FACTS0-DA1       |